

Annex I

Investigation Report

Investigation Report of CEMS Exceedances

Date	1 - 31 January 2020
Time	Continuous monitoring throughout January 2020
Monitoring Location	Continuous Environmental Monitoring System (CEMS)
Parameter	Various emission parameters of the Cogeneration Unit (CHP) Ammonia Stripping Plan (ASP)
Exceedance Description	<ol style="list-style-type: none"> Continuous monitoring was carried out at the CHP and ASP throughout the reporting period using the CEMS. According to the EM&A Manual, exceedance is considered if the emission concentration of the concerned pollutants is higher than the emission limits stated in Tables 2.2, 2.3 and 2.5 of the EM&A Manual (Version F) for CAPCS, CHP and ASP respectively. The concentration of the concerned air pollutants were monitored on-line by the CEMS. Exceedances of various emission parameters were recorded on the CEMS including: <ul style="list-style-type: none"> • NO_x and VOCs (including methane) in the CHP • Dust, NO_x, VOCs (including methane) and NH₃ in the ASP. According to the Contractor, the plant was receiving around 100 tonnes of SSOW daily and was operated normally. The Contractor explained that the exceedances recorded in the ASP was because the thermal combustion unit of the ASP still require tuning to optimise the combustion efficiency.
Action Taken / Action to be Taken	<ul style="list-style-type: none"> • It was arranged with the supplier of CHPs to check the performance of CHPs onsite during the reporting period. The supplier will conduct a detailed investigation of the remaining exceedance recorded on the CHPs. After the investigation, the Contractor will perform the maintenance work according to suggestions raised by the supplier. The maintenance work is expected to complete in the next reporting period. • Parts of the modification works on the ASP has been completed, with more components waiting to be delivered to Hong Kong. The Contractor has scheduled the remaining modification work for the next few reporting periods with schedule shutdown of the ASP to facilitate the installation of equipment for performance optimisation.
Remedial Works and Follow-up Actions	The Contractor is recommended to closely monitor the processes, including the modification work and follow-up emission monitoring of the ASP to avoid exceedance. MT will carry out follow-up audit regarding the progress next month.

OSCAR Bioenergy Joint Venture
EP/SP/61/10 – Organic Resources Recovery Centre Phase 1

Prepared by: Bonia Leung, MT Representative

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